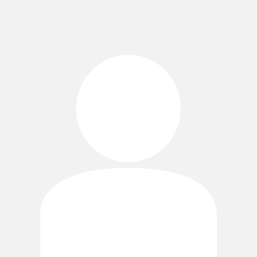
**[](https://knet.csod.com/ui/lms-learner-home/home?tab_page_id=-200300006&tab_id=-1)**



[**Show Navigation Menu**](javascript:void(0))

[](https://knet.csod.com/Social/UniversalProfile/UPPageRedirectHandler.ashx?tab_page_id=-20016001)

[Transcript: Richard McDougal](https://knet.csod.com/phnx/driver.aspx?routename=Social/UniversalProfile/Transcript&TargetUser=2104041&preSelectedCategoryId=3)  >  [RME SL2 TAC 201](https://knet.csod.com/LMS/UserTranscript/CurriculumView.aspx?qs=%5e%5e%5en03FBp5Qy6sfNWSuTtJOIQbtAUHRZAZdcwt9ym%2bsSXeHCZBv2%2flFjD8kMi5EFCj4eAd%2feXL74be491aU9ShAC%2fzcjA4iDBUComT8mIv%2fG5y75wL0JvA%2fHiwZAdbfH2WT)  > 

# Review Questions

Test results are summarized below by default. Click on the Show Details checkbox for a more detailed view. With the Show Details checkbox selected, user responses are displayed in bold text with a selected checkbox to the left of each answer. A check mark appears next to the correct answer for each question.

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|  | Review Test Questions |  |

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|  | *(26 Results)*  1  [**2**](javascript:__doPostBack('pg$pagingLinksRepeater$ctl01$pageSelector',''))    **View:**All Questions    Correct Questions    Incorrect Questions    Show Details   | **ID** | **Question** | **Correct** | **Answer Explanation** | | --- | --- | --- | --- | | 1947291 | **The Shoe Cap Sensor looks across the Shoe Caps (must see each shoe cap). If one cap is determined to be missing, what action does the Shoe Sensor take?** | Incorrect | Ref: Training PP Slide 19 | |  | |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    **An alarm is sounded and the sorter will stop** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    No action taken (below the 2% maximum) |  |  |  | | --- | --- | |  | Check Mark    Reports the slat number with the missing cap to FlexSort |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Reports the missing cap number to LDM | | | | | 1896486 | **In reference to Slat Sensor height, what is the acceptable gap that can exist from the slat bottom to the top of the Slat Sensor plastic guard?** | Correct | Ref: Training PP Slide 16 | |  | |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    1.5 – 3.5mm |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    2 – 4mm |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    2.5 – 4.5mm |  |  |  | | --- | --- | |  | Check Mark    **2.5 – 5mm** | | | | | 1896491 | **What action does FlexSort take if the Shoe Cap Sensor reports a slat number?** | Correct | Ref: Training PP Slide 19 | |  | |  |  | | --- | --- | |  | Check Mark    **Takes the slat out of service** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Stops the sorter until the missing cap is replaced |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    No action. Shoe Cap sensor does not report to FlexSort |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    None of the above | | | | | 1947296 | **What slat(s) a box is on and where precisely the box is on the slat(s) is determined by the combination of which two sensors?** | Correct | Ref: Training PP Slide 28 | |  | |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Primary Slat Sensor and Secondary Slat Sensor |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Primary Slat Sensor and Index Slat Sensor |  |  |  | | --- | --- | |  | Check Mark    **Primary Slat Sensor and UD3 (Update Photo-eye)** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Primary Slat Sensor and the Shoe Cap | | | | | 1947301 | **Out of the five photo-eyes installed on the SL2 Sorter, how many are located under the Doghouse?** | Incorrect | Ref: Training PP Slide 21 | |  | |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    **1** |  |  |  | | --- | --- | |  | Check Mark    2 |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    3 |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    4 | | | | | 1947352 | **The UD3 (Update Photo-eye) reads the leading and trailing edge of the packages.** | Correct | Ref: Training PP Slide 24 | |  | |  |  | | --- | --- | |  | Check Mark    **True** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    False | | | | | 1947563 | **Ensure you conduct a Take 2 & MTHA before performing Sorter PM & repair work.** | Correct | Ref: Training PP Slide 3 | |  | |  |  | | --- | --- | |  | Check Mark    **True** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    False | | | | | 1947571 | **Out of the five photo-eyes used on the SL2 Sorter, where is the location of UD1(Update Photo Eye)?** | Correct | Ref: Training PP Slide 21 | |  | |  |  | | --- | --- | |  | Check Mark    **Scanner infeed** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Charge belt |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Discharge belt |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Under Doghouse | | | | | 1947576 | **The three Pin sensors that the DCM/UDC monitor are Pin-in, Pin-out switch and Pin-out divert.** | Correct | Ref: Training PP Slide 46 | |  | |  |  | | --- | --- | |  | Check Mark    **True** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    False | | | | | 1896518 | **What must you ensure when removing and replacing a Diverter Control Module (DCM) to avoid a node conflict?** | Correct | Ref: Training PP Slide 33 | |  | |  |  | | --- | --- | |  | Check Mark    **The address is set with the same address as the one you replaced** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    The address is set to all zeros in order for FlexSort to assign a new address |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    The address is the same as all DCM’s installed |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Both A and C | | | | | 1947577 | **The Update photo-eye “UD3” is aligned with the Index Slat Sensor.** | Incorrect | Training PP Slide 28 | |  | |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    **True** |  |  |  | | --- | --- | |  | Check Mark    False | | | | | 1896524 | **Which is the only Reference Slat on the Model 2430 Sorter with N\S polarity magnets?** | Correct | Ref: Training PP Slide 24 | |  | |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Primary |  |  |  | | --- | --- | |  | Check Mark    **Secondary** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Index |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Parallel | | | | | 1896529 | **What are the three types of Reference Slats located on the Model 2430 Sorter?** | Correct | Ref: Training PP Slide 24 | |  | |  |  | | --- | --- | |  | Check Mark    **Primary, Secondary, Index** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Primary 1, Primary 2, Secondary |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Infeed, Discharge, Doghouse |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Primary, Secondary, Reference | | | | | 1947578 | **The sorter can be placed in “Jog” or “RUN” mode from the main cabinet.** | Correct | Ref: Training PP Slide 30 | |  | |  |  | | --- | --- | |  | Check Mark    **True** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    False | | | | | 1896535 | **Index slats located on the Model 2430 Sorter must be at an equal interval for consistency and must be in the bed between every \_\_\_\_\_ to \_\_\_\_\_ slats.** | Correct | Ref: Training PP Slide 24 | |  | |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    50, 100 |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    100, 150 |  |  |  | | --- | --- | |  | Check Mark    **150, 200** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    200, 250 | | | | | 1947579 | **The DCM knows what slat is the primary slat.** | Correct | Ref: Training PP Slide 44 | |  | |  |  | | --- | --- | |  | Check Mark    **True** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    False | | | | | 1947580 | **There is a slat sensor at every divert.** | Correct | Ref: Training PP Slide 36 | |  | |  |  | | --- | --- | |  | Check Mark    **True** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    False | | | | | 1947581 | **Where is the return pin sensor located?** | Correct | Ref: Training PP Slide 52 | |  | |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Discharge of sorter |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Near divert 18 |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Scanner infeed |  |  |  | | --- | --- | |  | Check Mark    **Near charge end** | | | | | 1947586 | **When must the calibration procedure be performed after replacing UD3 (Update Photo-eye)?** | Correct | Ref: Training PP Slide 29 | |  | |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    If it is a different part number |  |  |  | | --- | --- | |  | Check Mark    **If it has moved or replaced** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Only if the Sorter will not run |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Both A and B | | | | | 1896554 | **The Alignment tool “metal plate” is attached to the primary slat - opposite side of the doghouse.** | Correct | Ref: Training PP Slide 30 | |  | |  |  | | --- | --- | |  | Check Mark    **True** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    False | | | |   [**« Back**](javascript:__doPostBack('BackButton','')) |  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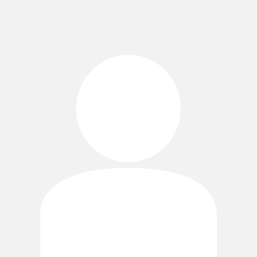
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# Review Questions

Test results are summarized below by default. Click on the Show Details checkbox for a more detailed view. With the Show Details checkbox selected, user responses are displayed in bold text with a selected checkbox to the left of each answer. A check mark appears next to the correct answer for each question.

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|  | Review Test Questions |  |

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|  | *(26 Results)*  [**1**](javascript:__doPostBack('pg$pagingLinksRepeater$ctl00$pageSelector',''))  2  **View:**All Questions    Correct Questions    Incorrect Questions    Show Details   | **ID** | **Question** | **Correct** | **Answer Explanation** | | --- | --- | --- | --- | | 1896555 | **Lock-Out/Tag-Out requirements must be followed when performing all PM and repair work.** | Correct | Ref: Training PP Slide 4 | |  | |  |  | | --- | --- | |  | Check Mark    **True** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    False | | | | | 1947591 | **Which of the following are components of a good Preventive Maintenance Program?** | Correct | Training PP Slide 55 | |  | |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Proper tools |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Management support |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Spare Parts |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Good records |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    A and B |  |  |  | | --- | --- | |  | Check Mark    **All of the above** | | | | | 1896562 | **How does the Model 2430 divert more packages and not run faster?** | Correct | Training PP Slide 13 | |  | |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Parallel diverts (no need to turn the package) |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    FlexSort knows where each package is on slat(s) |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    FlexSort accurately controls which slat(s) to fire |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Both A and B |  |  |  | | --- | --- | |  | Check Mark    **All of the above** | | | | | 1947597 | **Slat Sensors are static sensitive devices.** | Correct | Ref: Training PP Slide 16 | |  | |  |  | | --- | --- | |  | Check Mark    **True** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    False | | | | | 1896568 | **Slat Sensor detects which of the following?** | Correct | Ref: Training PP Slide 16 | |  | |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Gaps between the slats |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Loads on the slats |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Reference slats |  |  |  | | --- | --- | |  | Check Mark    **Both A and C** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Both A and B | | | | | 1947600 | **What do Slat Sensors use to detect the slats?** | Correct | Ref: Training PP Slide 17 | |  | |  |  | | --- | --- | |  | Check Mark    **RF field** |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    IR field |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    FM Signal |  |  |  | | --- | --- | |  | https://knet.csod.com/images/1pt.gif    Flux Capacitors | | | |   [**« Back**](javascript:__doPostBack('BackButton','')) |  |

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